

2074
B.E. (Biotechnology) Fifth Semester
BIO-512: Bio-Process Engineering

Time allowed: 3 Hours

Max. Marks: 50

NOTE: Attempt five questions in all, including Question No. 1 which is compulsory and selecting two questions from each Unit.

x-x-x

1. Attempt the following:-

- Define the dilution factor.
- What is X_{90} ? Write an expression for it.
- How are biological reactions different from chemical reactions?
- What is meant by specific oxygen uptake rate?
- Define coefficient of viscosity.
- Define limiting substrate.
- Discuss the concept of repeated fed-batch culture.
- Define aseptic operation and containment.
- Justify the importance of HTST concept.
- Brief the washout conditions prevailing in a chemostat culture.

(10x1)

UNIT - I

- List main factors involved in scale-up. Discuss the suitability of constant P/V and constant $k_L a$ approaches for a scale-up of shear sensitive culture. Discuss how sterilization process is scale dependent and how it results in the nutrient degradation.
(3,4,3)
- Estimate the dilution rate which gives maximum biomass in a continuous bioreactor 10 tonnes/day of microbial cells. If $S_0 = 100 \text{ kg m}^{-3}$; $\mu_{\max} = 0.15 \text{ h}^{-1}$; $k_s = 1 \text{ kg m}^{-3}$ and $Y_{x/s} = 0.5 \text{ kg kg}^{-1}$. Also, estimate the reactor volume.
 - Describe the growth-associated and non-growth associated product formation in fermentation process.
(5,5)
- Write the material balance equation for a CSTBR with a neat diagram. Describe how recycling in a chemostat improves the production.
(10)

P.T.O.

(2)

UNIT - II

5. a) Which all reactions can be accommodated to account for the loss of nutrient quality that take place during sterilization?
b) Explain how sterilization at high temperature for a short time is significant for any fermentation process. (10)
6. Briefly describe important components of a fermentation medium. What factors one need to consider while formulating fermentation medium for commodity chemicals/enzymes? (10)
7. a) Give reasons for foam formation during fermentations. Enlist desirable features for a substance to be used as ideal antifoam.
b) Describe the process of oxygen transfer from the air bubble to the cell or cell cluster in fermentation broths. (6,4)

x-x-x