Exam.Code:1032 Sub. Code: 35394

#### 2124

# M. E. (Bio-Technology) First Semester

# ME-BIO-104: Bio-Separation and Bio-Process Technology

Time allowed: 3 Hours

Max. Marks: 50

NOTE: Attempt <u>five</u> questions in all, including Question No. I which is compulsory and selecting two questions from each Section.

x-x-x

- 1. Attempt the following:\_
  - a. Give a brief overview of cell-removal operation.
  - b. Define ideal stage concept.
  - c. Define aqueous two phase liquid extraction process.
  - d. Express quasi-steady state of a Fed-batch culture.
  - e. Discuss the significance of low Ks value?
  - f. Define specific cake resistance.
  - g. Differentiate between a chemostatand aturbidostat?
  - h. Justify the function of a filter aid.
  - i. Enlist various polymeric materials used for membrane separation process.
  - j. Define maintenance coefficient "m".

(10)

### SECTION-A

- a) Describe typical unit operations required in the recovery and purification of an intracellular protein product from a bacterial source, downstream of the bioreactor. Give your recommendations.
  - b) Enlist various membrane-driven processes used as a separation technique. Describe how do you determine the specific cake resistance and fictitious equivalent cake thickness in a constant-pressure filtration? (4,6)
- 3. a) Leucine dehydrogenase is recovered from 150 litres of *Bacillus cerus* homogenate using an aqueous two-phase polyethyleneglycol-salt system. The homogenate initially contains 3.2 units of enzyme ml<sup>-1</sup>. A polyethylene glycol-salt mixture is added and two phases form. The enzyme partition coefficient is 3.5. i) What volume ratio of upper and lower phase must be chosen to achieve 80% recovery of enzyme in a single extraction step? ii) If the volume of the lower phase is 100 litres, what is the concentration factor for 80% recovery?
  - b) What is a marker or a ladder? Why is this considered standard? How does size of the DNA affect its migration through the agarose gel during electrophoresis? (5,5)
- 4. a) With the help of protein structure and surface chemistry, explain the following terms (i) Stern layer (ii) salting-in and salting-out.
  - b) Find the g-factor of a centrifuge with an effective radius of 10 cm and rotating at a speed of 30 rps.
  - c) Give a detailed account on the working and design of the *disc-bowl centrifuge*. (4,2,4)

## SECTION-B

- 5. a) Explain how and why 'wash-out' occurs in an ideal CSTF. Show that this problem can be overcome by separating and recycling part of the cells coming out of the reactor back to the reactor vessel.
  - b) List down the factors that affect specific growth rate. If there is a mathematical description of the same, show that also. (6,4)
- Assume the experimental measurements for a certain organism have shown that cells can convert two-thirds (wt/wt) of the substrate carbon (alkane or glucose) to biomass.
  - a) Calculate the stoichiometric coefficients for the following biological reactions:

Hexadecane: 
$$C_{16}H_{34} + aO_2 + bNH_3 \rightarrow cC_{4.4}H_{7.3}N_{0.86}O_{1.2} + dH_2O + eCO_2$$
  
Glucose:  $C_6H_{12}O_6 + aO_2 + bNH_3 \rightarrow cC_{4.4}H_{7.3}N_{0.86}O_{1.2} + dH_2O + eCO_2$ 

- b) Determine the degree of reduction for the substrate and bacteria for both reactions.
- c) Calculate the yield coefficients  $Y_{X/S}$ ,  $Y_{X/O2}$  and RQ for both reactions. Comment on the differences. (10)
- 7. a) Fermentation of *Candida utilis* exhibit substrate inhibition kinetics given by the following equation

$$\mu = \frac{\mu_{\text{max}}.S S^2 = K_S * I}{K_S + S + S^2 / K_I}$$

Where S is the substrate concentration and  $\mu$  is the specific growth rate. For a continuous fermentation using sterile feed, derive an equation for the steady state variation of biomass concentration, substrate concentration and maximum cell productivity with dilution rate when (i) I=0(ii) I is not equal to zero.

- b) Explain different types of inhibition by toxic compounds along with the graphical representation.
- c) What is the generation time if 100 bacterial cells growing logarithmically for 5 hours produce  $1.7 \times 10^6$  cells? (5,3,2)